



## QUALITY STANDARD

Solar Cookit sets + WAPI / Haybasket

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### **Cookit set components + WAPI:**

1. Cookits heet: aluminium foil glued on cardboard
2. 4 litre black lightweight pan
3. 2 or 3 litre black lightweight kettle
4. Cotton bag for Cookit sheet and components
5. 2 heat resistant plastic bags
6. 2 pieces of 35 cm string
7. 2 clothes pegs
8. 1 rubber or elastic band
9. Leaflet for end users: How to use Cookit and WAPI
10. Flyer Integrated Solar Cooking
11. WAPI (water pasteurization indicator)

### **Cookit set**

#### **Cookit + components**

1. The Cookit sheet + slots and folding is exactly conform mould and manual
2. The surface of the Cookit is smooth and without dents, lumps or air bells under alum foil
3. The outside Cookit sheet has been nicely painted in colour
4. The binding of all edges and slots are well glued and look good
5. The edges of sheet are not curled or damaged
6. The slots are conform mould; the edges fit perfect in the slots
7. The edges and slots of the whole Cookit have been cut smoothly and sharp
8. The folded Cookit sheet resemble a nice square parcel
9. The Cookit set is complete, check all components + pan + WAPI
10. The cotton bag is of good quality cotton, is clean and well sewed and has standard size

#### **4 – litre pan**

11. The pan has a lit and has not been damaged
12. Pan + lit, kettle + lit are properly painted with blackboard paint on the outside

#### **WAPI + kettle**

13. WAPI: In hot water the wax in the WAPI does not leak
14. The fisher line has a length of minimal 35 cm
15. The kettle for water pasteurization is not damaged and has a lit

### **Insulated Hay Basket**

1. Insulated Hay basket space inside big enough for locally used pans (4-6 lt) after insulation!!
2. Insulation: straw/ grass, plastic, cotton, sponge, old newspaper, rags, wool, chicken feathers etc etc....any material with insulating effect.....

## **I Quality CookIt sheet: Cardboard / aluminium foil / plastic bags**

*The Solar CookIt has to be a guaranteed quality handmade durable cooking appliance conform worldwide / uniform design and standard, see manual How to manufacture.*

### **Cardboard**

- Quality outside CookIt (strong side for painting): Virgin quality
- Quality inside CookIt: (soft side for gluing alum foil): Recycled quality
- Quality wave in between strong and soft side: e-flute or e-flood?

### **Aluminium rolls 20 or 40 kg**

Specification: Aluminium foil on paper not damaged

20 respectively 40 kg roll has be rerolled using the Metal Stand with roller (standard design with measurements available Fik.R.B.)

## **2 Heat resistant plastic bags**

- Always 2 heat resistant plastic bags in CookIt set
- Quality: plastic bag can resist 145° Celsius (temperature cover)
- Size plastic bag big enough containing all parts of the CookIt set min 45.x 50 cm
- Plastic bags has no wholes and not damaged. If so, replace

## **II All CookIt production steps: Gluing – Cutting – Painting – Binding – Folding**

### **a. Gluing alum foil on cardboard :**

1. Always use the metal stand to unroll the aluminium foil
2. There is no dust or dirt on the cardboard respectively aluminium foil
3. The table is always clean
4. Cloths material fixing aluminium foil on cardboard is clean
5. Virgin (strong) side of cardboard has been used.
6. No pressing marks on aluminium foil
7. No damages after gluing
8. No air bells between aluminium foil and cardboard
9. No folding lines in alum. foil
10. Dried sheets are flat (dried in the shadow !!)
11. 4 edges are flat (dried with weight on the cardboard)
12. Glued alum foil on cardboard is completely dry before cutting.

### **b. Cutting CookIt sheet using mould :**

1. Cutting and piercing all folding lines according the standard metal mould
2. Outside lines, slots and folding points are conform CookIt mould
3. Edges and slots look sharp. (only after 30 hours drying !! and sharp knives)
4. Avoid pressing with your fingers, hand on CookIt sheet
5. Never use scissors !

### **c. Painting cardboard side of CookIt sheet**

1. Use coloured strong quality paint (red or green or yellow);
2. Use quality oxide – shiny; this increases the cardboard quality considerable (up to 5 years)

3. Acryl paint is good but less strong. In this case give a 2<sup>nd</sup> layer with transparent lacquer
4. The paint has been stirred well.
5. Oxide paint needs min. 24 hours drying; 1 layer is enough (total 24 hours)
6. Acryl paint needs 2 layers + transparent lacquer, takes 3 hours drying. Lacquer drying takes 20 hours. Total for drying: 26 hours (and more labour)
7. Use 5-7 cm brushes, always clean; keep the used brushes in turpentine
8. Paint in the direction of the cardboard lines, and in 1 direction. The cardboard looks nicely painted and glossy / shiny

**d. Binding edges and slots**

1. The poplin binding looks nice and without tears.
2. The binding is nicely glued on all edges and slots.

**e. Folding standard using instruction Manual How to manufacture**

1. Folding must be in accordance with instruction Manual How to manufacture, page  
Thus there is *only one way* of folding.
2. The folding lines are 'sharp' and precise
3. There are no pressing marks on the alum side;
4. There are no false folding lines !!.

### **III Quality 4 liter pan + cover /lit**

- Quality is light weight aluminium from market / factory
- Size of cooking pan not less than 3.8 litre – max 4 litre
- Preferably without handles (to decrease the size for the hay basket)
- Pan and lit properly painted with blackboard paint
- Pan and / or lit are not damaged; otherwise replace

### **IV Cotton bag for CookKit sheet and components**

- Bag has been manufactured from strong quality cotton, not bleached and clean cotton
- Size of cotton bag: min 50 x 50 cm
- For Promotion: print name organisation / village on cotton bag
- The cotton bag looks attractive for end users
- Cotton bag has been sewed on sewing machine

### **V Water Pasteurization Indicator (WAPI)**

- WAPI is made from empty BIC ball point
- The standard small whole in the BIC has been avoided in the WAPI
- The WAPI has the size of maximum of 7 cm
- WAPI looks nice, lined and attractive
- WAPI: In hot water the wax in the WAPI does not leak
- The fisher line has a length of minimal 35 cm
- There 3 stainless steel washers: 2 at both ends to turn WAPI upside down after use.  
1 around the plastic tube to keep the line fixed to the WAPI
- The kettle for water pasteurization not damaged and has a lit

## VI General quality points for insulated hay basket

- The plain basket can be produced by locally available bamboo, dried grass etc. etc.
- Use local traditional ways of making hay baskets and adapt to the function of keeping a pan
- Even an empty nylon bag used for grains can be appropriate for making cheap insulated basket.
- The size of the **Insulated** hay basket is **inside** appropriate to keep a pan 4 – 7 litres; for HH 6 persons: 4 litre pan; for HH of 10 people up to 10 litre pan.
- There is not 1 standard model for Insulated hay baskets; there are many options but there general principles:
  - 1.Layers of wool, cloth, cotton, grass, banana leaves, straw, chicken feathers, sponge..... all is possible as long as it insulates for at least 3 to 4 hours.
  - 2.In between the layers newspaper, plastic.
  - 3.At the bottom and on the top a pillow with same insulation material
- The insulation material has been covered by preferably good quality cotton.